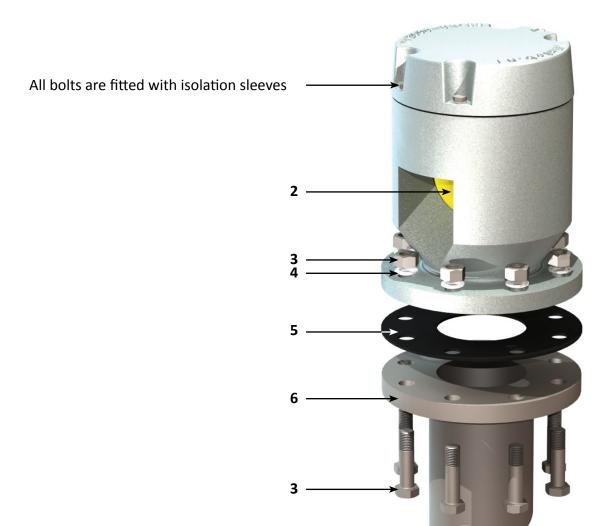
#### FITTING INSTRUCTIONS

### WIN2000 HIAS & WIKO 5000 air pipe heads (all types and sizes)

The air pipe head characteristic curves of Winteb are to be taken into consideration.



- Do not paint flame screen (if fitted)
  Check classification rules if a flame screen is needed when the air pipe head is fitted on a ballast tank. If not, remove the flame screen when the air pipe head is fitted on ballast tanks
- 2. Remove ball protection cover after painting, do not paint the float ball.
- 3. Use galvanised or stainless steel bolts and nuts (available at WINTEB).
- 4. Use isolation sleeves (Supplied by WINTEB-attached to flange).
- 5. Use full size gasket (Supplied by WINTEB-attached to flange).
- 6. Use flat face counter flanges (available at WINTEB).
- 7. Use threaded air pipe heads only on aluminium pipes.

If you have any questions please contact us.

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#### **MAINTENANCE & INSPECTION ADVICE**

# WIN2000 HIAS &WIKO 5000 air pipe heads (all types and sizes)

The air pipe head characteristic curves of Winteb are to be taken into consideration.

Winteb's WIN2000 self-closing air pipe heads are maintenance free.

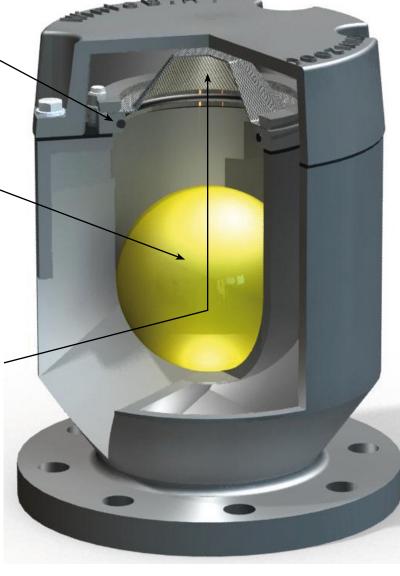
However, surveyors of the classification societies, like ABS, BV, DNV, GL, LRS, NKK, RMRS, Transport Canada or USCG will inspect the self-closing devices on a regular basis. For example when a ship is in a harbour or at dock.

It is advised to inspect the valves regularly to detect any possible damages that might compromise the venting and/or closing function of the valve.

## **Inspection Procedure**

- 1. Check if the rubber O-ring is securely glued into the ring.
- 2. Check if the floatball can freely move in a vertical direction;
  - Downwards to rest in its seating
  - Upwards to contact the rubber O-ring and therefore closing off the connection to the tank.
- Check if the floatball has a ball shape and a smooth surface in order to secure a proper anti leakage function when pressed against the rubber O-ring.
- 4. Visual check if there is any damage (holes, cracks) to the air pipe head.
- 5. If fitted, check if the screen is not damaged and free of any polution that might block a free flow through the valve.
- 6. Check if the air pipe head is fitted according to Winteb's "Fitting Instructions".
- 7. The air pipe head characteristic (flow)curves of Winteb have to be take into consideration.

The flowcurves are available at Winteb or at www.winteb.com



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